



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4961-041
Job Sheet 197098



Part No: D4961-041

Job Qty: 10 pcs

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 8/5/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 13.10.22 NEW ISSUE DD VERF:JFS IPP REV:B 15.02.18 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	8/5/19	8/5/19	0.00	5.95	Small Fab - 1		SMB JUL 18 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	8/5/19	8/5/19	0.00	0.00	QC 5 - 10		DAS JUL 24 2019 409-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	10 pcs	8/5/19	8/5/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 0-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

Plex 6/28/19 9:44 AM Dart.Guerin.Kimberley

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21		DAS 21 9-88
				QC 21 - SA - 70		JUL 24 2019
				QC 21 - SA - 53		
Part Op 110 - (Small Fab) Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
AN818-L12J	Nut	20 Ea (2 ea)	110-Small Fab - 1			
M304TR0.750W.049	304 Round Tube .750 X .049W	7 ft (.7 ea)	110-Small Fab - 1			
MS20819-12J	Sleeve	20 Ea (2 ea)	110-Small Fab - 1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	AN818-L12J	20	48	0		
	M304TR0.750W.049	7	1	0		
	MS20819-12J	20	57	0		
Part Specifications						
Specifications could not be found.						

Plex 6/28/19 9:44 AM Dart.Guerin.Kimberley

DART
AEROSPACE

UAT Aerospace Ltd.
1270 Aberdeen Street,
Hamkebury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S198978

Part: D4961-041

Job No: 197098

Serial No/Batch: S198978

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/18/19